

# Powermax45® XP

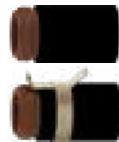
## Duramax® Lock hand/machine consumables



Minimum order quantity	1	1	5	5	1	
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Drag-cutting (15–45 A)	Hand	220818 <sup>2</sup>	220854	220941 <sup>1</sup> (45 A)	220842 <sup>2</sup> or 220777 <sup>1,2</sup>	220857
Quantity in kit		2	1	7	7	1
Essential cutting kit – 851510 (15–45 A)	Hand	220818	220854	220941	220842	220857

<sup>1</sup>For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777).

<sup>2</sup>Consumable available in bulk packaging. See order information below.



Minimum order quantity	1	1	5	5	1	
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Mechanized (15–45 A)	Machine	220817 <sup>2</sup> or 220955 <sup>3</sup>	220854 or 220953 ohmic	220941 <sup>1</sup> (45 A)	220842 <sup>2</sup> or 220777 <sup>1,2</sup>	220857
Quantity in kit		2	1	1	7	4
Essential cutting kit – 851511 or 851512 (ohmic) (15–45 A)	Machine	220817	220955	220854 or 220953 ohmic	220941	220842
					220777	220857

<sup>1</sup>For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777).

<sup>2</sup>Consumable available in bulk packaging. See order information below.

<sup>3</sup>Deflector for unshielded cutting.



Minimum order quantity	1	1	5	5	1	
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Max control gouging <sup>3</sup> (26–45 A)	Hand/Machine	420480	220854	420419 <sup>2</sup>	220842 <sup>2</sup>	220857
Precision gouging (10–25 A)	Hand	420414	220854	420415	220842	220857
Marking (10–25 A)	Hand/Machine	420542	220854 or 220953 ohmic	420415	220842	220857

Precision gouging is a low amperage process ideal for spot weld removal.

See pages 64–65 for current system part number information.